

## $\underset{\sim}{4}$ envac

## Corporate Presentation

## Sean Monclús

## ENVAC GROUP



Development, design, installation and operation of underground waste transport systems

ENVAC
World leader in Automated Waste Collection

- Over 600 installations in 30 countries
- First installation in $1961^{\circ}$ - still in operation
- Over 40 installations worldwide with a running time over 30 years
- Closer to 40 offices in over 20 countries
- 5 regions and 18 fully controlled sales companies


## ENVAC'S OWNER

 - THE STIENA SPHERE 2009- Seven business areas
- Turnover 2008 €5,5 billion
- 18380 employees

| Ferry lines | Finance | Shipping | Adactum | Ofishore dr. | Recycling, Environmental services \& trading | Property |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  |  |  |

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## Traditional Waste Handling

...is labour intensive with often poor working conditions


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## How the system works



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## Envac Applications



Airport
City Centres/ Residential


Hospital
Kitchen

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## Two systems compared

- Environmental impact comparison between a manual collection and the Envac System, done for the project of Hammarby (Sweden).



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## Emissions to air through waste trucks in area

## Relative comparison



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## Consequences for the living environment

| Conventional collection <br> outdoor noise for the whole area Västra Hammarby Sjöstad |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
| Type of noise source | Duration of the noise event <br> [time] | Noise level <br> [dBA] | Noise sourc es <br> [No. of] | Number of noise events [per source ${ }^{8}$ week] |
| By collection point for rear loader truck | 4 min | 75-88 | 228 | 3 |
| Vehicle movements in area | 38 min | 75? | The whole area | 3 |
| Total noise impact for the whole area per week | 17 h | 75-88 |  |  |


| Stationary vacuum sy stem <br> outdoor noise for the whole area <br> Västra Hammarby Sjöstad |  |  |  |
| :--- | :--- | :--- | :--- |
| Type of noise <br> source | Duration of <br> the noise <br> erent | Noise <br> level | Noise <br> sourc <br> es |
| [time] | Number <br> of noise <br> events |  |  |
| [dBA] | [per <br> [No. <br> of] | source a <br> week] |  |
| Air inlet valve <br> (1m distance) | 10 sek | $55-72$ | 20 |
| Outdoor inlet <br> (1m distance) | 5 sek | $55-72$ | 135 |
| Total noise <br> impact for the <br> whole area per <br> week | 4 h | $55-72$ | 1890 |

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## Environmental impact from wasts handling traffic - heavy duty

| per year <br> normal duty in brackets) | Conventional | UWT |
| :--- | :---: | :---: |
| Driving distance | 2881 km <br> $(2828 \mathrm{~km})$ | 250 km <br> $(208 \mathrm{~km})$ |
| No. of inter- <br> sections needed <br> to be crossed | 19188 st <br> $(19084 \mathrm{st})$ | 1972 st <br>  |
| No of hours in <br> the area | 4238 h |  |
| $(3718 \mathrm{~h})$ | $(177 \mathrm{~h})$ |  |
| *1 $^{2}$ |  |  |


*1 $\quad * \quad$ 2006-03-20
Konventionellt
Tömningar $=81,0 \mathrm{~h}$
14 turer => 16*2*0,4/30 =0,43h
Totalt 81,5h
Sopsug
Tömningar 12 st á $0,33 \mathrm{~h}=3,96 \mathrm{~h}$
12 turer $=>4,8 \mathrm{~km}=>0,16 \mathrm{~h}$
Totalt 4,12h
*, 2006-Mar-20

## Comparison between Low \& High densities areas

- Comparing 2 pneumatic collection projects of different densities:
- Low density area.
- 1500 Rue Ottawa + Griffintown + Lachine Canal: High density.

LOW DENSITY AREA
HIGH DENSITY AREA

| Ha | 250 | 46 |
| :--- | ---: | ---: |
| Units | 10.000 | 7.000 |
| Ha. Commercial \& Offices | 8 | 10 |
| Equivalent dwellings | 12.600 | 8.000 |
| $€$ installation | 31.119 .711 | 10.663 .630 |
| $€ /$ Eq. Dwelling | 2.470 | 1.333 |

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## Envac systems are resistant to hard weather conditions

Inlets on the street / snow


Tromso, Norway


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> Located 250 km north of the Polar Circle, Trömso with its 62,000 inhabitants is one of the world's northernmost cities

## Other Facilities

## Disney World Orlando



Type of system:
Start up operation:
Capacity:
Fraction:

SVS 500
1974
11 tn / dia 1

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Eriksberg, Gothenburg, Sweden


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## Optibag Systems



## How does it work?

## (1)

The refuse lorry deposits its load in the receiving hopper. It is then transferred for sorting via a sheet conveyor belt. The material is divided between a suitable material is divided between a suitable
number of sorting lines. The number number of sorting lines. The number
of lines is determined by the capacity requiremen

## 2

The bags are placed on a conveyor belt to the ejectors, which detect the colour An ejector arm pushes the relevant bags onto a conveyor belt underneath. Each line sorts around 5 tons per hour.

## 3

The sorted bags are delivered to containers or direct via conveyors for further checks and final processing. This may involve opening the bags, sifting, fine screening, baling, etc.



